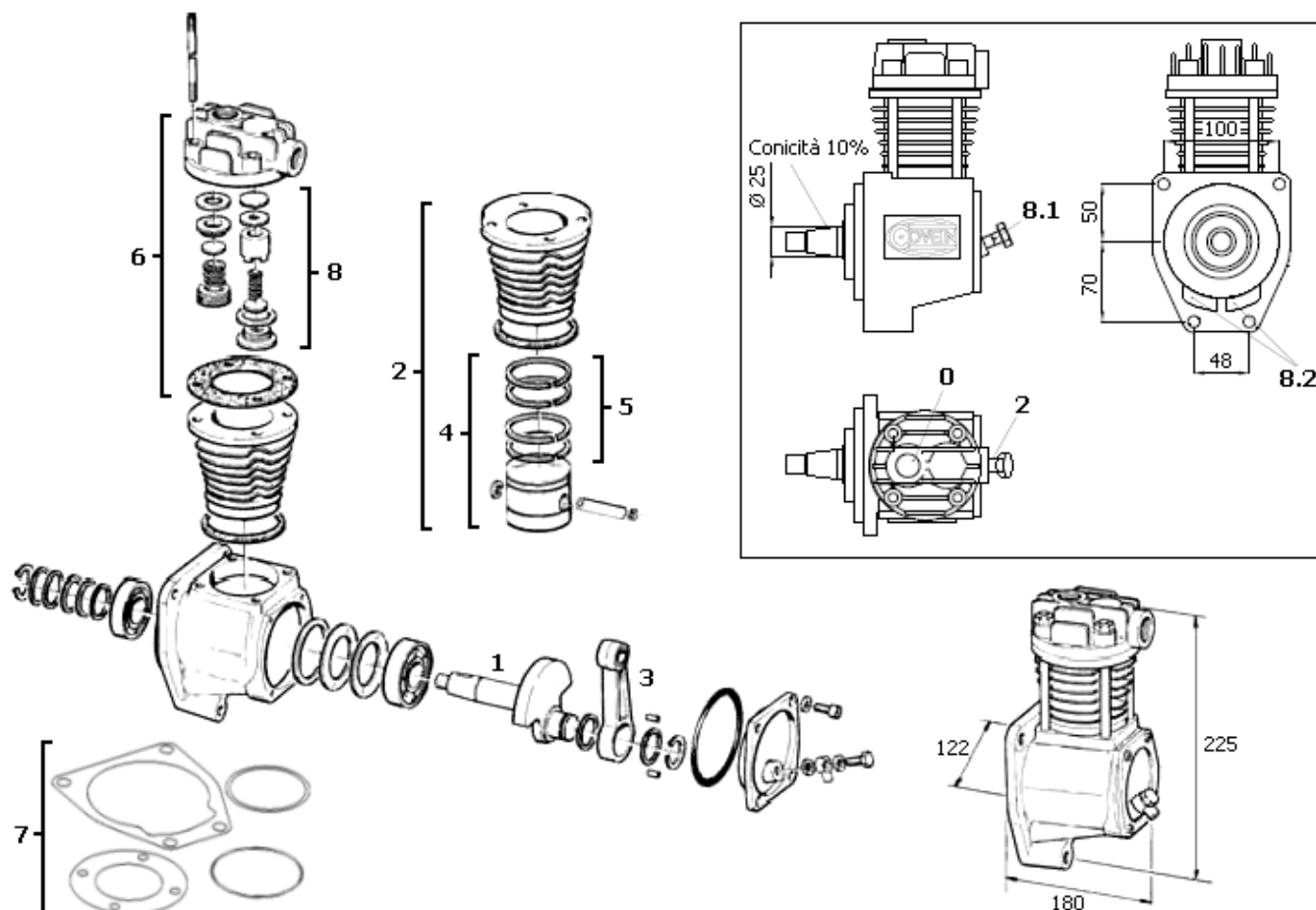


**FIAT ALLIS FR 12B (Pala gommata - Wheel loader)  
VM MOTORI: MOTORE/ENGINE SU Series 1054**

|                       |                 |  |
|-----------------------|-----------------|--|
| <b>MARELLI BENDIX</b> | <b>AC 31 RA</b> |  |
| <b>FIAT</b>           | <b>4603624</b>  |  |

|              |    |    |              |      |       |              |            |               |            |
|--------------|----|----|--------------|------|-------|--------------|------------|---------------|------------|
| Bore         | 54 | mm | Max speed    | 2800 | °/min | 0 Air in     | M22 X 1.5  | 2 Air out     | M22 X 1.5  |
| Stroke       | 38 | mm | Max Pressure | 8    | bar   | 8.1 Oil in   | M10 X 1    | 8.2 Oil out   | Flange     |
| Displacement | 90 | CC | Weight       | 6    | Kg    | 9.1 Water in | Air cooled | 9.2 Water out | Air cooled |



| Item | Code         | Descrizione                         | Description                         |
|------|--------------|-------------------------------------|-------------------------------------|
| 1    | 1010.010.003 | Albero                              | Crankshaft                          |
| 2    | 1010.010.016 | Kit Cilindro                        | Cylinder Kit                        |
| 3    | 1010.010.005 | Kit Biella                          | Connecting Rod                      |
| 4    | 1010.010.006 | Kit Pistone D. 54.0 (Segm. 2-2-3-3) | Piston Set D.54.0(Ring Set 2-2-3-3) |
| 5    | 1010.010.007 | Kit Segmenti D. 54.0 (2-2-3-3)      | Piston Ring Set D. 54.0 (2-2-3-3)   |
| 6    | 1010.010.009 | Kit Testa                           | Head Kit                            |
| 7    | 1010.010.010 | Kit Guarnizioni                     | Gasket Kit                          |
| 8    | 1010.010.008 | Kit Revisione Testa                 | Head Repair Kit                     |